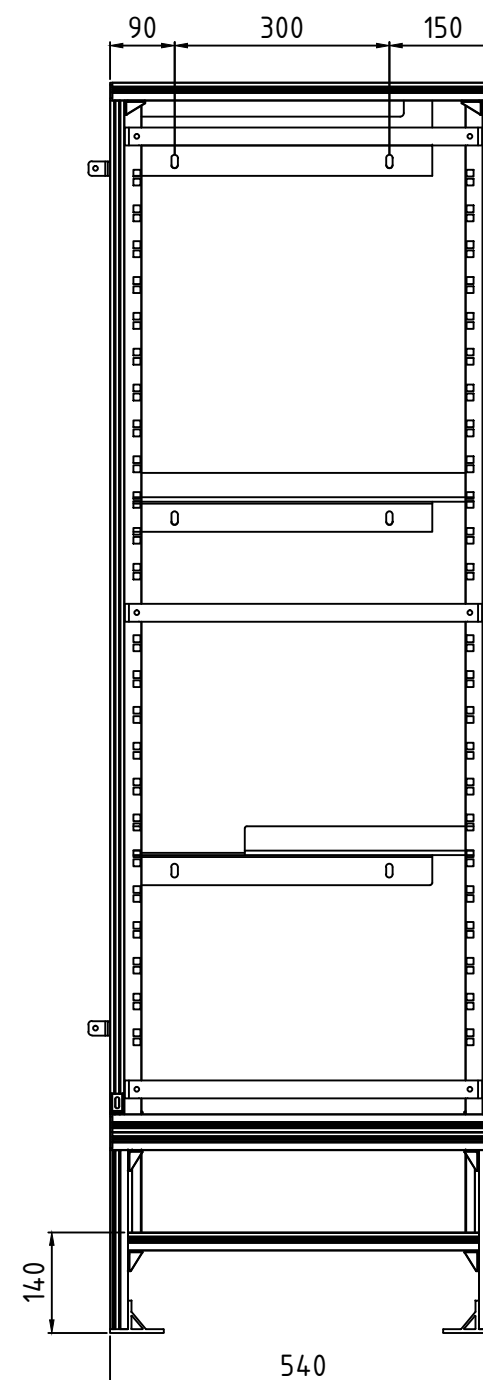
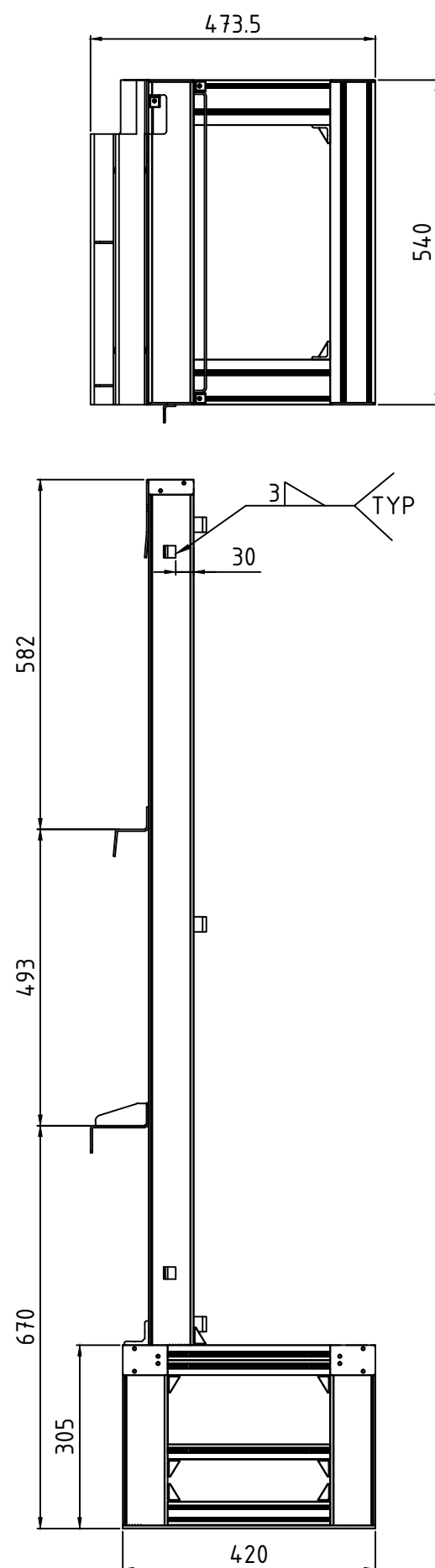
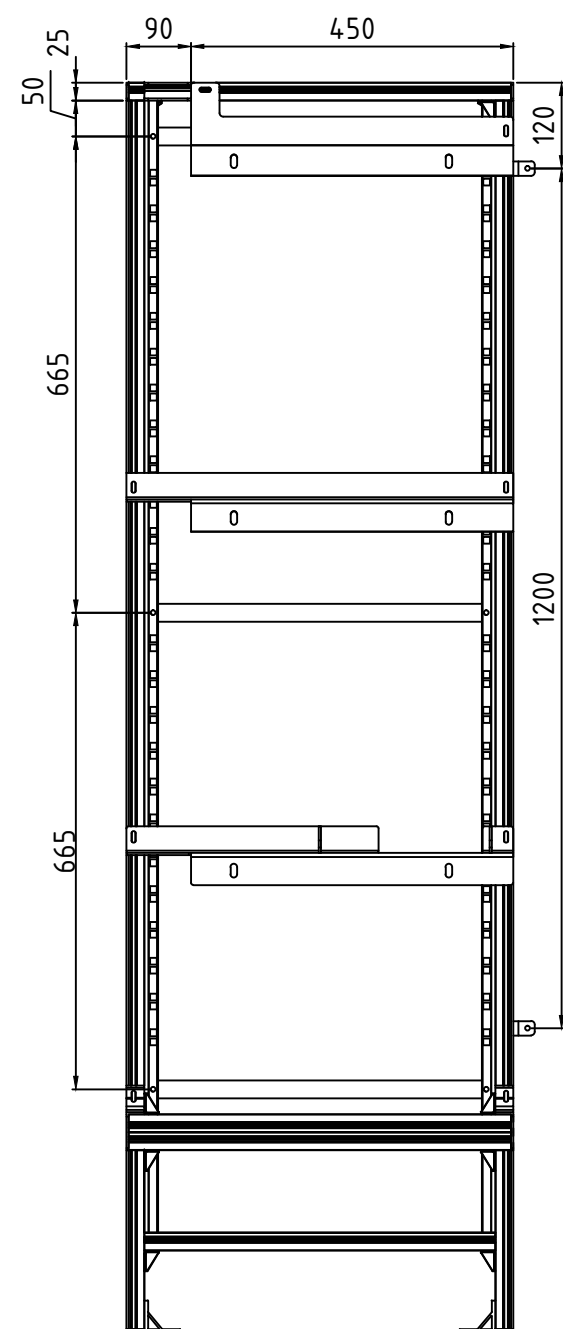


3		2								1	
MACHINING DEVIATIONS FOR LINEAR DIMENSIONS		RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
TOLERANCE			±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER TO RD-227											
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF: IS 2102 (PT-1) MEDIUM								QUALITY OF WELD JOINTS REF: RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS: 1012 C								STATUS:			
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96											

**UNCONTROLLED**



NOTE.

1. ALL DIMENSIONS ARE IN mm
2. ALL ALUMINIUM PARTS SHALL BE ANODISED TO GR-AC-15 OF IS:1868

[illegible]